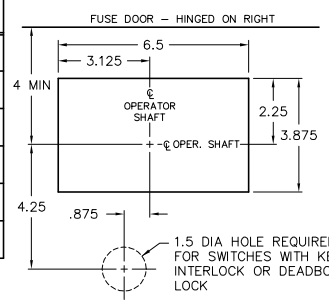


AMP	CATALOG NUMBER*			A	B2	B3	B4	C2	C3	C4	D	E	F	G	J2	J3	J4	K	M	N	N4	R	S
	2-POLE	3-POLE	4-POLE																				
240 VOLT AC																							
400	R225	R325	R425	20.5	11	15.5	20	20	20	22	4.38	6.5	1.25	1.25	10	14.5	19	2.75	4.5	9.5	14	1	38
600	R226	R326	R426	23.5	11	15.5	20	24	24	24	5	7.25	1.19	.75	10	14.5	19	2.75	4.5	9.5	14	1.25	48
600 VOLT AC/DC																							
400	R265	R365	R465	25.75	11	15.5	20	20	20	22	6.62	7.62	3.5	1.25	10	14.5	19	2.62	4.5	9.38	13.88	1	38
600	R266	R366	R466	29.12	12	17	22	24	24	24	7.62	8.38	3.81	.75	11	16	21	3	5	10.25	15.25	1.25	48

*SUFFIX "WOL" WITHOUT TERMINAL LUGS
 *SUFFIX "ST" SHUNT TRIP

AMP	RECOMMENDED MTG SCREWS	SIZE OF TERM. STUDS	RECOMMENDED LUG	RANGE
400	5/16-18	3/8-16	ILSCO XTA-600	2-600 MCM OR (2) 3/0-250 MCM CU-AL
600	5/16-18	3/8-16	ILSCO DI459	(2) 2-600 MCM CU-AL



RECOMMENDED FRONT CUT-OUT
 THIS RECTANGULAR CUT-OUT IS REQUIRED WHEN USING OPTIONAL E.U.S.E.R.C. PADLOCK CLIP

KEY INTERLOCK SPECIFICATIONS

KEY INTERLOCK SPECIFICATIONS FOR SWITCHES EQUIPPED WITH KEY INTERLOCK PROVISIONS ARE:
 .375 BOLT PROJECTION WHEN WITHDRAWN
 - KIRK TYPE B
 - SUPERIOR TYPE B6003

NOTES:

- BOND IS PROVIDED BY MEANS OF #6 COPPER WIRE BETWEEN OPERATOR MECHANISM AND MOUNTING SCREW.
 - ARC CHUTES AND BARRIERS ARE OMITTED ON 240 VOLT SWITCHES.

SERIES R SWITCHES

400 & 600 A, 2-P, 3-P & 4-P, 240 & 600 VOLT CLASS R FUSIBLE SWITCHES

SCALE:	APPROVED BY:	DRAWN BY JAE
DATE: 3-21-79		REVISED 9

boltswitch, inc.
 CRYSTAL LAKE, ILLINOIS 60014

DRAWING NUMBER
 O-1122

REV 9 7-29-10 JAE 10.38 DEPTH DIM. LEADER CORRECTED
 REV 8 12-15-09 JAE 4-POLE SWITCHES ADDED
 REV 7 2-23-06 JWE UPDATED TO SHOW CURRENT HANDLE
 REV 6 5-31-00 RME KEY INT REVISED DUE TO NEW ST-8
 REV 5 4-24-98 JWE ADDED DC RATINGS
 REV 4 5-20-97 RME REDRAWN ON CAD, NEW FRONT CUT-OUT
 REV 3 8-20-82 JAE KEY INT. NOTE ADDED
 REV 2 3-21-79 JAE DWG REDRAWN